

Date: Thursday, 2/9/2006 1:49:43 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP
Job Number	: 25770		Part Number	: D2947
Estimate Number	: 10623		Drawing Number	: D2947 REV A1
P.O. Number	: N/A		Project Number	: N/A
This Issue	: 2/9/2006	S.O. No. : N/A	Drawing Revision	: A1
Prsht Rev.	: NC		Material	: N/A
First Issue	: N/A	Type : PURCHASED PARTS	Due Date	: 2/21/2006
Previous Run	: N/A		Qty:	200
Written By	: See comment Below		Um:	Each
Checked & Approved By	: daf 06.02.10			
Comment	: Est: A 06.01.14 New issue EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>GFI 00000558</u> <i>dl 06/02/13</i> Laser cut as per Dwg D2947 Material release note required
2.0	D2947B	Clamp
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 200.0000 Each(s) Clamp
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK (9.312" center to center)
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Deburr any rough edges 2- Bend as per Dwg D2947 <i>N/A</i>
		<i>SB 06/03/01</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/9/2006 1:49:44 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 25770

Part Number: D2947

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



KHS PRO
Feb 04/05

Comment: INSPECT WORK TO CURRENT STEP

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

SAO 06:04:02

193

8.0 PACKAGING 1

PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 374*

P4/4/5 193

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

193
Do 6/04/06

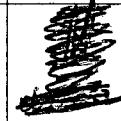
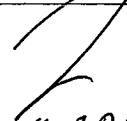
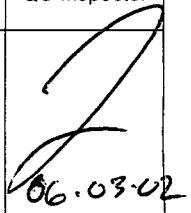
Job Completion



06-04-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

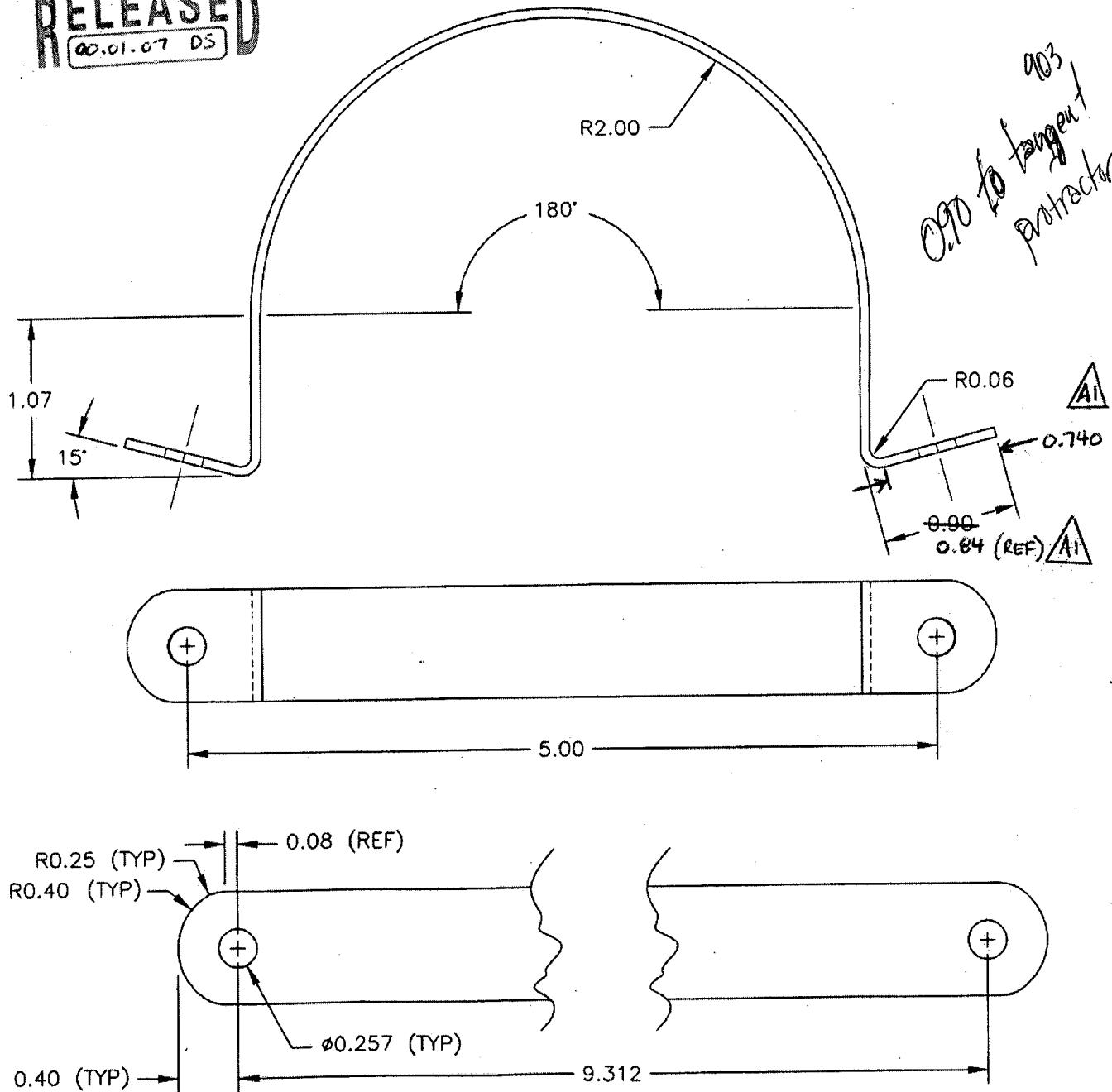
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/04/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.03.02	4	0.84 dimension is 0.90	#	THESE PARTS ARE UNACCEPTABLE - DO NOT FIT WELL INTO D2274 RADIUS BLOCKS. RETURN TO VENDOR. Ensure Supplier has up to date Drawg's.	 <u>a-03-02</u>	 <u>a-03-02</u>	# 06.03.02	 <u>06.03.02</u>

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2947	REV. A SHEET 1 OF 1
DATE 00.01.06		TITLE CLAMP	SCALE 1:1
A	00.01.06	NEW ISSUE	

RELEASED
00.01.07 DSD2947 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 25770



180 AVENUE LABROSSE
POINTE-CLAIRe, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2006/02/24	0331675

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	N° COMMANDE PO/NO.	VIA SHIP VIA
DART GFI-0299	J0139530	PO000000558	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.	DESCRIPTION	
200	D2947	CLAMP	

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE

CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	3	OUR JOB NO	J0139530	SHIPPING MEMO	0331675	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	200 PCS	PO00000558	D2947	A	CLAMP	A
MATERIAL			SUPPLIED BY			MAT. REL. NO.
S.S.T 304			THYSSENKRUPP NIROSTA			483081 ATT'D

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE: 24 FEBRUARY 2006

G.F.I. Q.C. REP.

**LES MÉTAUX
SPÉCIALISÉS**



Programme d'Assurance Qualité Enregistré / Registered Q.A. Program
ISO 9001:2000 / AS9100A

**LETTRE DE CONFORMITÉ
LETTER OF COMPLIANCE**

G.F.I. Inc.

Date.: le 14 octobre 2004

Votre commande.: 64334
Your order no.:

Notre commande.: 831963
Our order no.:

DESCRIPTION:

2) 20 mcx. .060" x 48" x 96"

La présente certifie que le matériel décrit ci dessus s'inscrit dans la norme mentionnée ci dessous et que le tout est conforme aux demandes stipulées dans la commande ci haut mentionnée:

This is to certify that the material above is within the following specifications and conforms to the requirements of the purchase order referenced above:

304 2B
2) lot 483081

Bien à vous,

Yours very truly,

John Raymond